



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

STORE

D350-607-511
Job Sheet 167256



Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/3/17	0.00	0.00	Start up container		SRL
140	Packaging	4 pcs		11/3/17	0.00	0.00	Packaging1		ZRL
150	QC	4 pcs		11/3/17	0.00	0.00	QC4		SMS
155	DC	4 pcs		11/3/17	0.00	0.00	DC		AT
160	Packaging	4 pcs		11/3/17	0.00	0.00	Packaging3		
170	QC21-FG	4 Ea		11/3/17	0.00	0.00	QC21		

DEC 18 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-14A 5013927	80	218	0	0 ✓
	AN4-42A FM138230-80	16 x13	45	0	0 ✓
	AN6-13A FM137951-80x5	8	31	0	0 ✓
	D3501-1 5013922	32	656	0	0 ✓
	D3910-3 5013928	8	18	0	0 ✓
	D3910-5 5013931	4	12	0	0 ✓
	D3910-7 5013930	4	7	0	0 ✓
	D3984-030 5013921	8	100	0	0 ✓
	D4148-041 F164071x1	4	1	0	0 ✓
	D4149-041 F164076x2	4	2	0	0 ✓
	D4775-041	8	0	0	0 ✓
	D4776-3 5013917	8	12	0	0 ✓
	MS21042L4 5016424	96	943	0	0
	MS21042L6 5013928	8	234	0	0
	NAS1149F0432P 50139089	160	923	0	0 ✓
	NAS1149F0663P 5013114	16	340	0	0 ✓
	4085-3 5023271				

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	 S018859 DART AEROSPACE AS350AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH PART NO: D350 – 607 – 511 Revision: Start up Operation Operation: Change No: Mfg Date: 12/07/17 Job No: 167256 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 – 5200 Email: sales@dartaero.com www.dartaerospace.com	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 25%;"> Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ </td> <td style="width: 25%;"> Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ </td> <td style="width: 25%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ </td> <td style="width: 25%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> <tr> <td colspan="2">QTY Effective : _____</td> <td colspan="2" style="text-align: center;">MRB (QSI042) Approval</td> </tr> <tr> <td colspan="2" rowspan="3" style="height: 200px; vertical-align: middle; text-align: center;">Disposition</td> <td colspan="2" style="text-align: center;">Completed By</td> </tr> <tr> <td colspan="2" style="text-align: center;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td colspan="2" style="text-align: center;">QC / QA Coordinator Approval</td> </tr> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="3" style="text-align: center;">FAULT CATEGORY</th> </tr> <tr> <td style="width: 33%;"> ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes </td> <td style="width: 33%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width: 33%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	QTY Effective : _____		MRB (QSI042) Approval		Disposition		Completed By		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval		FAULT CATEGORY			☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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